

Approaching on the A52 from the Düsseldorf direction



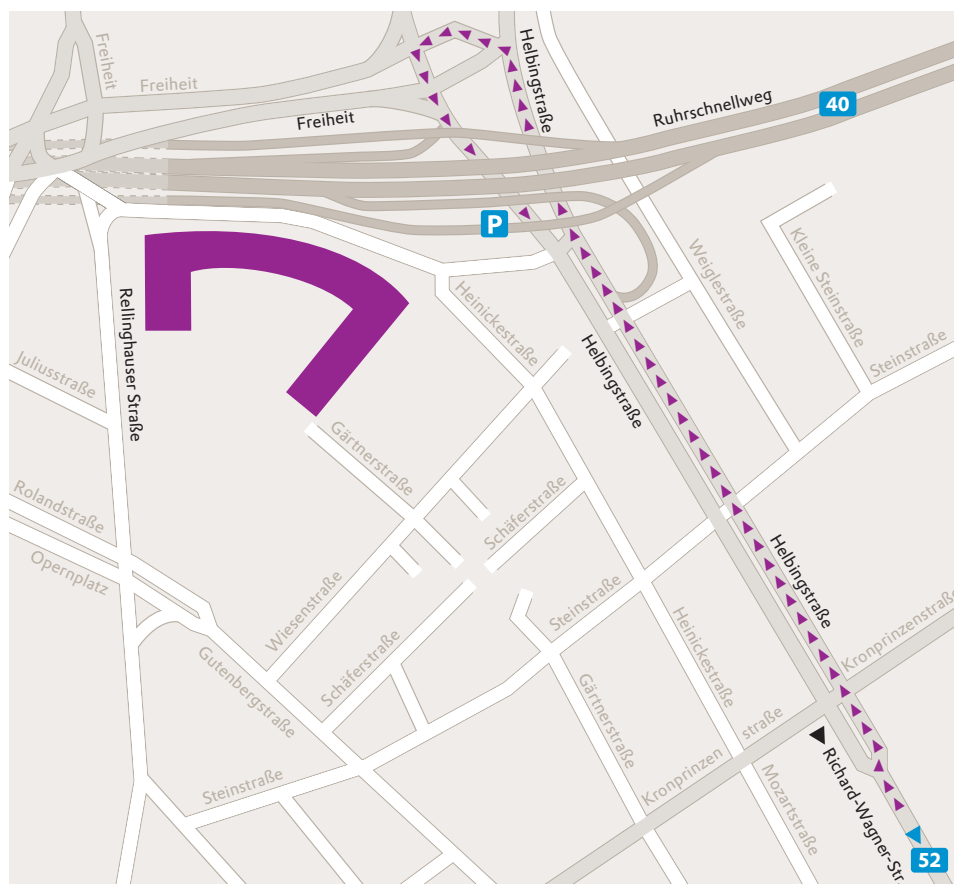
EVONIK
INDUSTRIES



Evonik Industries AG
Rellinghauser Straße 1–11
45128 Essen, Germany
PHONE +49 201 177-3333

You are coming on the A52 from Düsseldorf direction

- Exit 29: Essen Süd/Zentrum (south/center)
- Go straight over the intersection traveling on Richard-Wagner-Straße.
- Continue on Richard-Wagner-Straße which becomes Helbingstraße (major road) for about 3.5 kilometers.
- After the ninth traf. c light move into the left lane on the traffic circle (past the bridge underpass).
- Make a U-turn so that you are traveling back along Helbingstraße in the opposite direction.
- After about 100 meters, you will see the Evonik building on the right-hand side.
- Turn right into the Evonik car park for visitors and follow the visitor (Besucher) signs.



Approaching on the A40 from the Mülheim/Duisburg direction



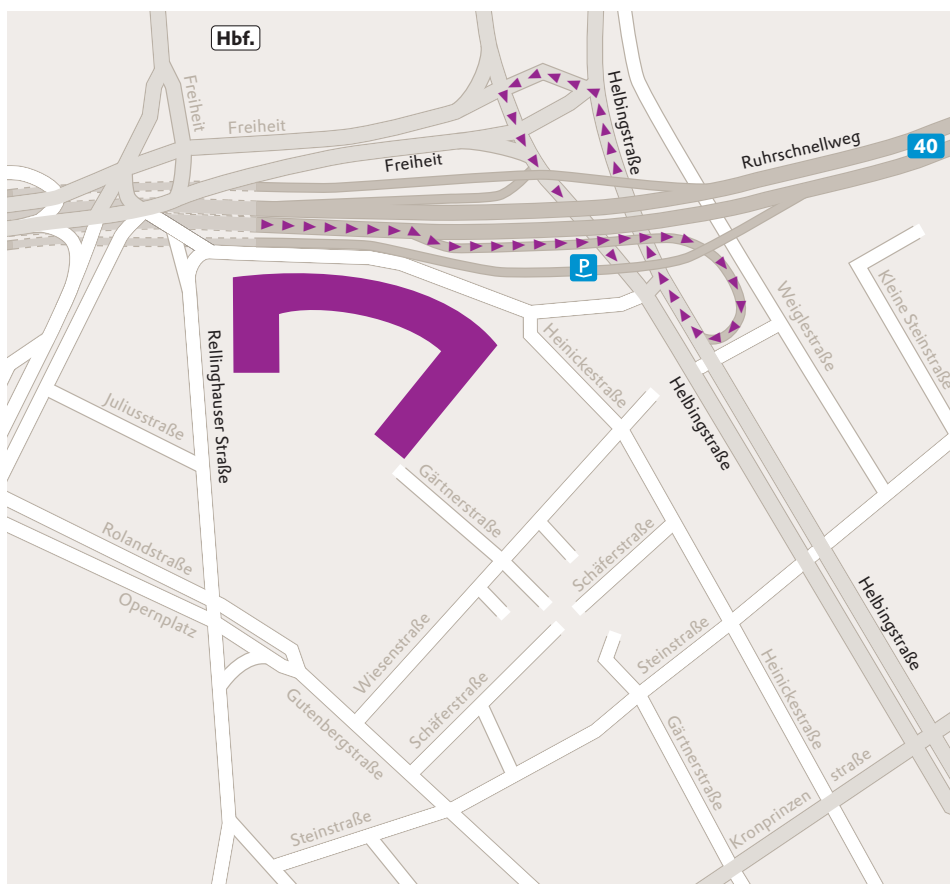
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You are coming on the A40 from the Mülheim/Duisburg direction

- Exit 24: Essen Zentrum/Ost (center/east)
- Turn right into Helbingstraße.
- After the second traffic light move into the left lane on the traffic circle (past the bridge underpass).
- Make a U-turn so that you are traveling back along Helbingstraße in the opposite direction.
- After about 100 meters, you will see the Evonik building on the right-hand side.
- Turn right into the Evonik car park for visitors and follow the visitor (Besucher) signs.



Approaching on the A42 from the Dortmund/Oberhausen direction



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You are coming on the A42 from the Dortmund/ Oberhausen direction

- Exit 13: Essen Nord (north) motorway intersection
- Take the B224 towards Essen (Gladbecker Straße).
- Continue on the B224. After about 4 kilometers, the road veers right and becomes Grillostraße.
- Keep going on the B224 toward Messe/Gruga. The road is now called Hans-Böckler-Straße.
- After about 3.5 kilometers, you will see the WAZ (Westdeutsche Allgemeine Zeitung) building on the left-hand side.
- At the next traffic light, turn left into Kruppstraße, traveling toward Opernhaus/Hbf. (opera/central station) and go straight on.
- At the fourth traffic light, follow the road as it branches right.
- After about 100 meters, you will see the Evonik building on the right-hand side.
- Turn right into the Evonik car park for visitors and follow the visitor (Besucher) signs.

