

## Coming from the A43, A40 or A45



**Evonik Resource Efficiency GmbH**

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Standort Witten

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### Coming from Münster, Marl or Bochum, Wuppertal, Cologne (A 43)

- At the Bochum-Witten freeway interchange take the turnoff for the A44
- Take the Witten Annen exit
- Turn left into Dortmunder Strasse
- Continue straight through an underpass
- At the fire department station turn left into Nobelstrasse
- Take the next left
- Continue straight through the gates of Evonik's Witten plant

### Coming from Essen (A 40)

- At the Bochum freeway interchange take the turnoff for the A43
- At the Bochum-Witten freeway interchange take the turnoff for the A44
- Take the Witten Annen exit
- Turn left into Dortmunder Strasse
- Continue straight through an underpass
- At the fire department station turn left into Nobelstrasse
- Take the next left
- Continue straight through the gates of Evonik's Witten plant

### Coming from Frankfurt (A 45)

- At the Dortmund-Witten freeway interchange take the turnoff for the A44
- Take the Witten Annen exit
- Turn right into Dortmunder Strasse
- Continue straight through an underpass
- At the fire department station turn left into Nobelstrasse
- Take the next left
- Continue straight through the gates of Evonik's Witten plant

