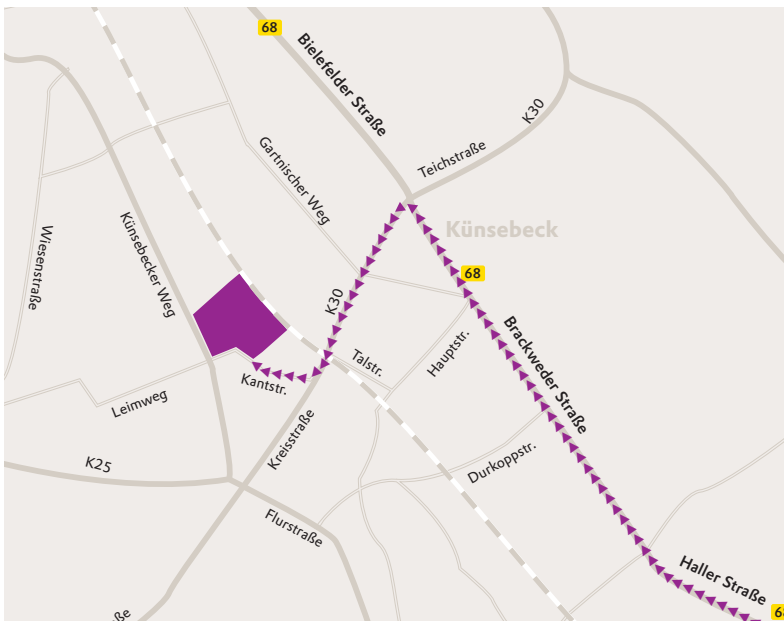


# How to get to Halle/Westphalia



## Evonik Industries AG

Kantstraße 2  
33790 Halle  
Germany

### Coming from the north/Hannover

- Take highway A2 toward Dortmund
- Take the Bielefeld/Sennestadt exit
- Continue northwestward toward Osnabrück
- Continue see below

### Coming from the west/Münster

- Go north on the A1 toward Osnabrück
- Turn off onto the A30 eastbound/to Hannover
- Turn off onto the A33 southward toward Bielefeld
- Take the B68 toward Halle/Westphalia
- Continue see below

### Coming from the east/Paderborn-Kassel

- Take the A33 eastbound/to Hannover
- Turn off onto the A2 toward Hannover
- Exit onto the B68 Bielefeld/Sennestadt
- Continue toward Osnabrück
- Continue see below

### Coming from the south/Dortmund

- Take the A2 toward Hannover
- At Bielefeld/Sennestadt, turn off onto the B68
- Continue toward Osnabrück
- Continue see below

### Coming from the south/Düsseldorf

- Take the A52 toward Breitscheid
- Turn off onto the A3 toward Oberhausen
- Turn off onto the A2 northbound toward Hannover
- Exit onto the A68 Bielefeld/Sennestadt
- Continue toward Osnabrück

### Continue from all directions:

- Take the B68 (Brackweder Strasse) and continue toward Halle/Westphalia
- Turn left onto Kreisstrasse (Künsebeck industrial park)
- Behind the railway line, right onto Kantstraße

## How to get to Halle/Westfalen



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### By train

- Take the ICE InterCity express to Bielefeld
- Change at Bielefeld station to the local train for Künsebeck (bound for Osnabrück)

